



TIMING & SEQUENCING VERIFICATION OF SLAVE CYCLERS

For the Rod Control System in Pressurized Water Reactors (PWRs)

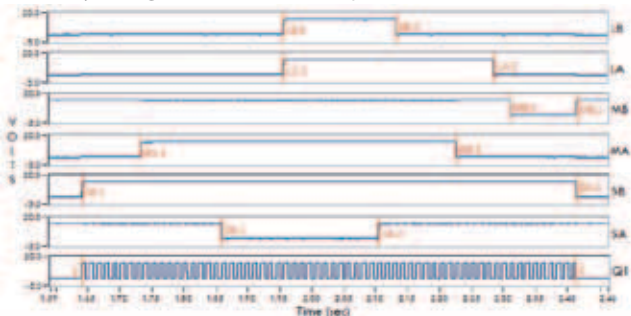


About

Slave cycler timing, and sequencing tests are performed to verify the signal timing of the slave cycler stationary, moveable, and lift logic cards in the rod control logic cabinet. This test is normally performed in Westinghouse Pressurized Water Reactors (PWRs) near the end of a refueling outage.

The slave cycler test equipment will automatically acquire the signals from the six slave cycler decoder cards associated with each rod control power cabinet, along with their associated Q1 binary signal. Upon completion of data acquisition, the system will subsequently analyze the timing signals to verify that each signal transition, relative to the Q1 signal, occurs at the expected time. The test data is then stored for archiving and trending purposes.

Slave Cycler Signals for Withdraw Sequence



Timing Report for Stationary Gripper Signals

PC	SA1			SA2			SB1			SB2		
	Count	msec	Bar	Count	msec	Bar	Count	msec	Bar	Count	msec	Bar
1AC	37	221.6		77	465.6		1	2.8		0	775.7	
2AC	37	221.6		77	465.6		1	2.8		0	775.8	
3AC	33	197.1		77	466.0		1	2.8		0	776.6	
180	37	221.7		77	465.7		1	3.0		0	775.9	
280	37	221.6		77	465.6		1	2.9		0	775.9	

Benefits

Plant Benefits

- Recover Outage Time
- Decrease Troubleshooting Time
- Identify Logic Cabinet Failures
- Monitor System Reliability

Equipment Benefits

- Acquisition of Q1 for Each Slave Cycler
- Portable, Lightweight, Quick Hookup
- Collect Data on Slave Cyclers For All Power Cabinets Within 15 Minutes

Software Benefits

- Slave Cycler Timing and Sequencing Identified Automatically
- Quick Reporting Flags Any Anomalies
- Data Trended From Cycle to Cycle



EIB Slave Cycler Test System

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